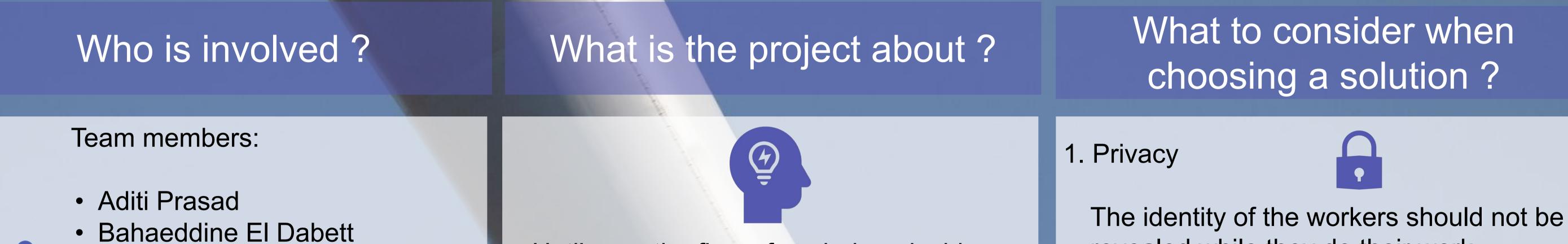
Project 13: Siemens Gamesa Renewable Energy "Movement Detection in Wind Turbines"







- Baibhav Amrit
- Fatma Moustafa
- Marco Winkel
- Munib Mahadik

Project Sponsor: **SIEMENS Gamesa** RENEWABLE ENERGY Until now, the flow of work done inside wind turbines during the commissioning phase is completely unknown

We set out to develop a system that would be able to identify: • Work paths

Time needed for each task

revealed while they do their work Consequence: Cameras and wearable devices could not be used

2. Energy



As the wind turbines are offshore, a constant supply of energy could not be secured

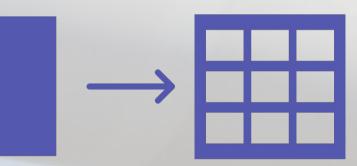
Consequence: only energy efficient approaches could be considered

General Approach

The Wind turbine is divided into several smaller areas (workstations)
Each area is monitored by a sensors system

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 The needed amount of time for one specific task during commissioning and maintaining



Data that can be collected

 The general paths of the tools movements and positioning while protecting the identity of the workers

Two sensor systems could be used to monitor each area

Grid Eye Sensor

• What is a grid eye sensor

- thermopile elements(sensors) in an 8x8 grid format
- Signal generated in each thermophile when temperature is changed in its range of detection
- One Grid eye sensor Can cover an area of 7 m2
- Several Grid eye sensors can be used in combination and

RFID Tags and Readers

- RFID technology to track tools movement and positioning
- RFID readers mounted on walls
- Proposed usage of RFID readers that are suited for a metal environment
- Readers must be temperature- and

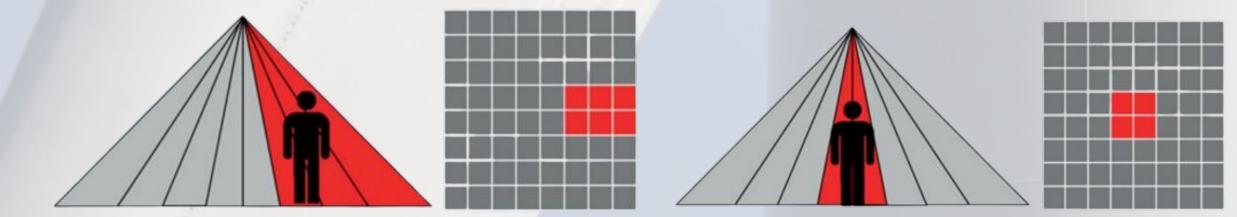
therefore a greater area can be monitored

• Approach

- After dividing the nacelle into smaller areas, grid eye
 sensors can be installed on the roof and can monitor the
 activities in these smaller areas.
- What type of output will grid eye sensors produce?

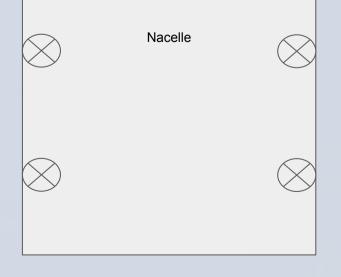
• Heatmaps

- Data about how many people entered and left each workstation
- How much time is spent in each area (workstation)



humidity-resistant

- Limited reader range requires multiple readers mounted on walls
- High reader cost demands usage of low number of readers
- RFID tags mounted on tools
 Proposed usage of passive tags to reduce energy consumption
 - Small tags so tools functionality isn't inhibited



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